



DFG Tuning Billet Coolant Reservoir Cap

Installation Instructions

Part #: DFG-60002

1. Make sure your cap has included pre-cut two-sided VHB tape
2. It is essential to properly prep the surface of the DFG Tuning coolant cap and the surface of your coolant reservoir cap. Below we have shared 3M's recommendation on how to prep the surface:

Best Practices for Substrate Surface Cleaning

- Most substrates are best prepared by cleaning with a 50:50 mixture of isopropyl alcohol (IPA) and water* prior to applying 3M™ VHB™ Tapes. There are exceptions!
- Exceptions to this general procedure that may require additional surface preparation include:
 - Heavy Oils:** A degreaser or solvent-based cleaner may be required to remove heavy oil or grease from a surface and should be followed by cleaning with IPA/water.

3. Now that both surfaces are clean and dry apply the two sided tape as shown below:



4. Now you can peel off the backing and install the cap on your coolant cap.
5. Depending upon the temperature it can take up to 72 hours for the tape to properly bond.